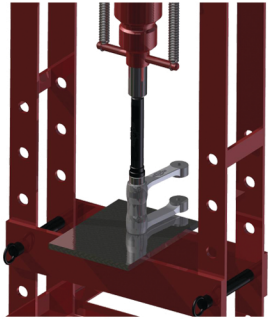


CONNECTING LINK INSTALLATION



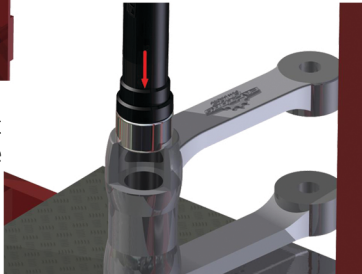
1. Inspect the bearing bores for possible traces of wear or damage. Make sure the bores are free of damages or burrs these may damage bearings during installation.
2. Generously apply grease inside the bearings and a light coat on the outer.

3. Heat up the connecting link above 100°F using a heat gun.



4. Press the bearings into the connecting link using a suitable driver that have the same (or a little bit smaller) diameter as outer bearing diameter.

5. Press the bearings at the proper depth inside the connecting link according to your measurements.



6. Lubricate the lips of dust seals with a grease.

7. Install the dust seals with the markings facing out. Often the dust seals can be gently pressed in by hand, otherwise use a suitable driver with the same outside diameter as the seal.

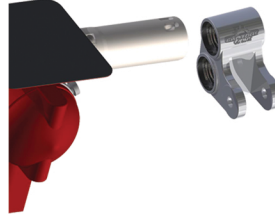


8. Lubricate new inner collar with grease.



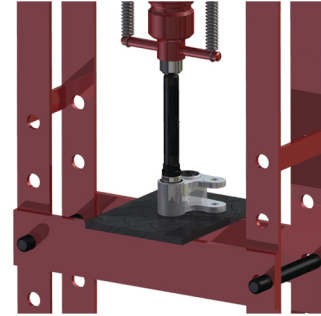
9. Install inner collar inside bearings

RELAY ARM INSTALLATION

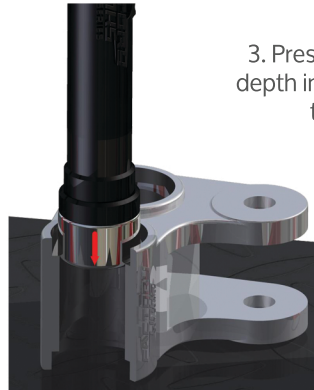


1. Heat up the relay arm above 100°F using a heat gun.

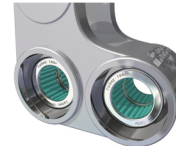
2. Press the bearings into the relay arm, using a suitable driver that has a slightly smaller diameter as outer bearings



3. Press the bearings at the proper depth inside the relay arm according to your measurements.



4. Generously apply grease inside the bearing.



5. Install pins inside bearings.



6. Install new washers.



7. Lubricate the lips of dust seals with grease.



8. Install the dust seals with the markings facing out. Often the dust seals can be gently pressed in by hands, otherwise use a suitable driver with the same outside diameter as the seal.

Note: Use the right seal at the right location, the thickness of seals may vary within the same kit.



LINKAGE SERVICE GUIDELINES



Thank you for your purchase of Factory-Links bearing kits.

www.Factory-Links.com

Important: In order to reach the optimum longevity of this kit, please follow these guidelines.

YOUR BENEFITS



RELAY ARM REMOVAL



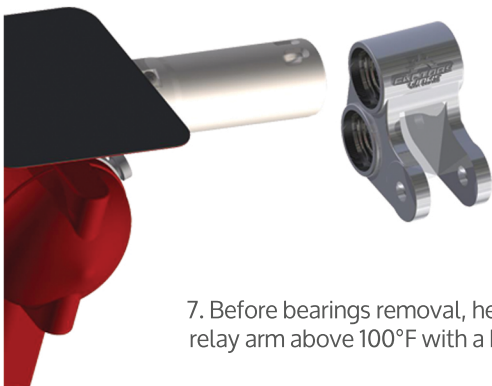
1. Inspect the relay arm for any damage and excessive wear.
2. Remove all side collars.
3. Remove the inner collars.

4. Remove all dust seals. Usually dust seals can be gently removed from the relay arm using a flat blade screw driver, otherwise use a seal remover.

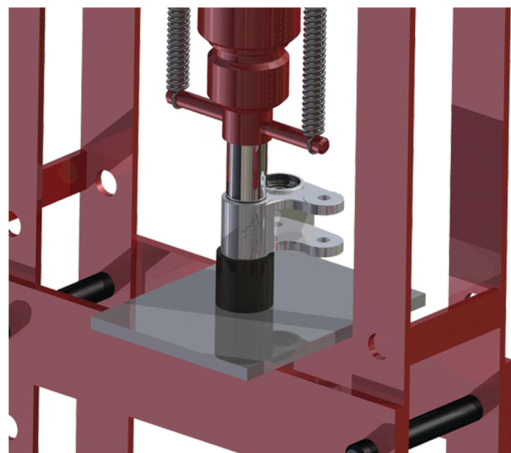


6. After washers have been removed, inspect the bearings and pins, if they are worn, damaged or corroded, they need to be replaced with a new kit.

Important note: Measure and write down bearings exact locations and depths prior their removal, this will help with future installation.



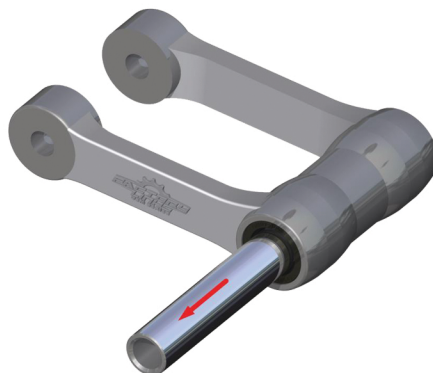
7. Before bearings removal, heat up the relay arm above 100°F with a heat gun.



8. Press the bearings out from the relay arm. Make sure that bearings have enough space to exit.

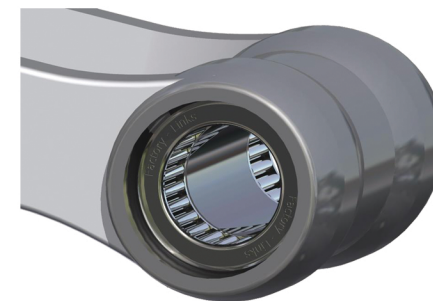
9. After bearings have been removed, clean the relay arm from old grease, grime and rust

CONNECTING LINK REMOVAL

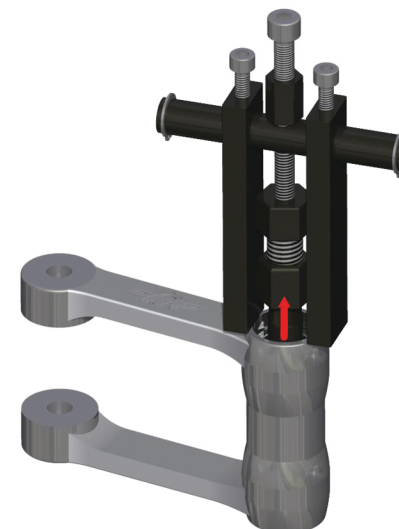


1. Inspect the connecting link for possible traces of wear or damage.

2. Remove dust seals from each side. Usually dust seals can be gently removed from the connecting link, otherwise, use a seal remover.



3. After the seals have been removed, check the bearings condition; if they are worn, damaged or corroded, they need to be replaced with new ones.



4. Use an internal bearing puller to get the bearings out of from the connecting link.

Important note: Measure and write down bearings exact locations and depths prior their removal, this will help with future installation.



6. After bearings have been removed, clean the connecting link from old grease, grime and rust.